

**ATTN: MICHAEL,**

## **Fabric Outsole Process**

### **DESCRIPTION PER PICTURES**

#### **First Process**

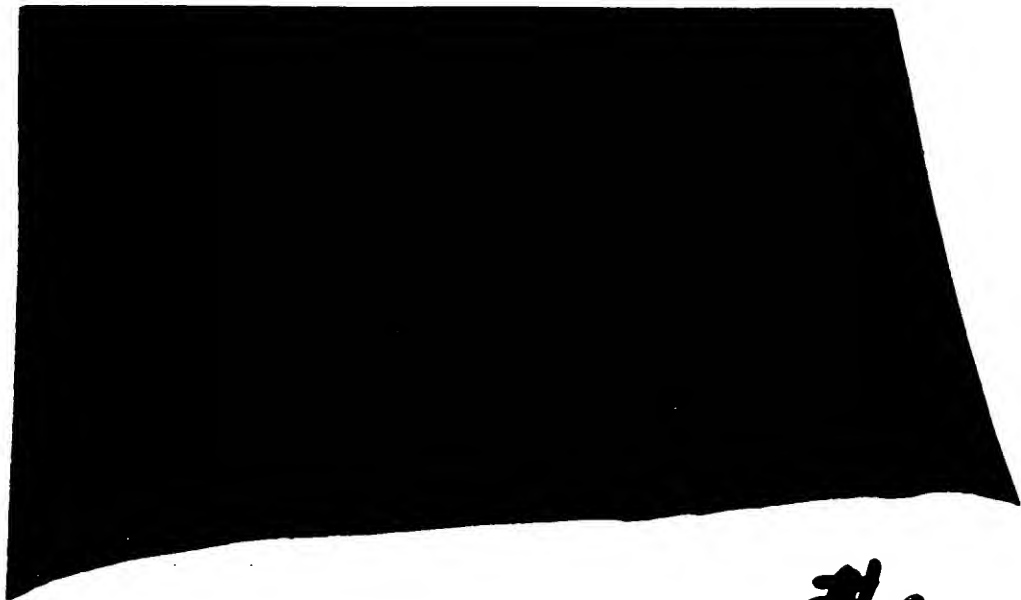
- 1) NON WOVEN FABRIC AS PIC #1 WL B CUT TO FIT THE PIC #2 MOLD ( 4 PCS – 2 PRS PER MOLD F/NOW, PROD MIGHT B DIFF WHICH WL B ADJUSTED IF NEEDED ).
- 2) F/PROD THE MOLD WL HV POINTED NEEDLES IN 4 CORNERS OF EA PC TO HOLD THE FABRIC IN POSITION ( NOT AS THE PIC #3 DONE BY TAPE).
- 3) BTM PART OF THE MOLD IS DENTED W/TINY DIAMOND SHAPE EMBOSS. ( OR DESIGN ) ON IT.
- 4) TOP PART OF THE MOLD AS PIC #4. TOP N BTM OF THE MOLD GET HEAT UP TO 120°C.
- 5) PRESS TOP N BTM TOGETHER THEN INJECTED TPR TO SHAPE THE BTM. IT WL TAKE ABOUT 1 MINUTE. THEN TAKE OFF THE PC FM THE MOLD AS PIC #5.
- 6) CUT OFF THE EXCESS MTL BY THE SHAPE AS PIC #6.

**ABV PROCESS R DONE BY THE FIRST SET OF MOLD.**

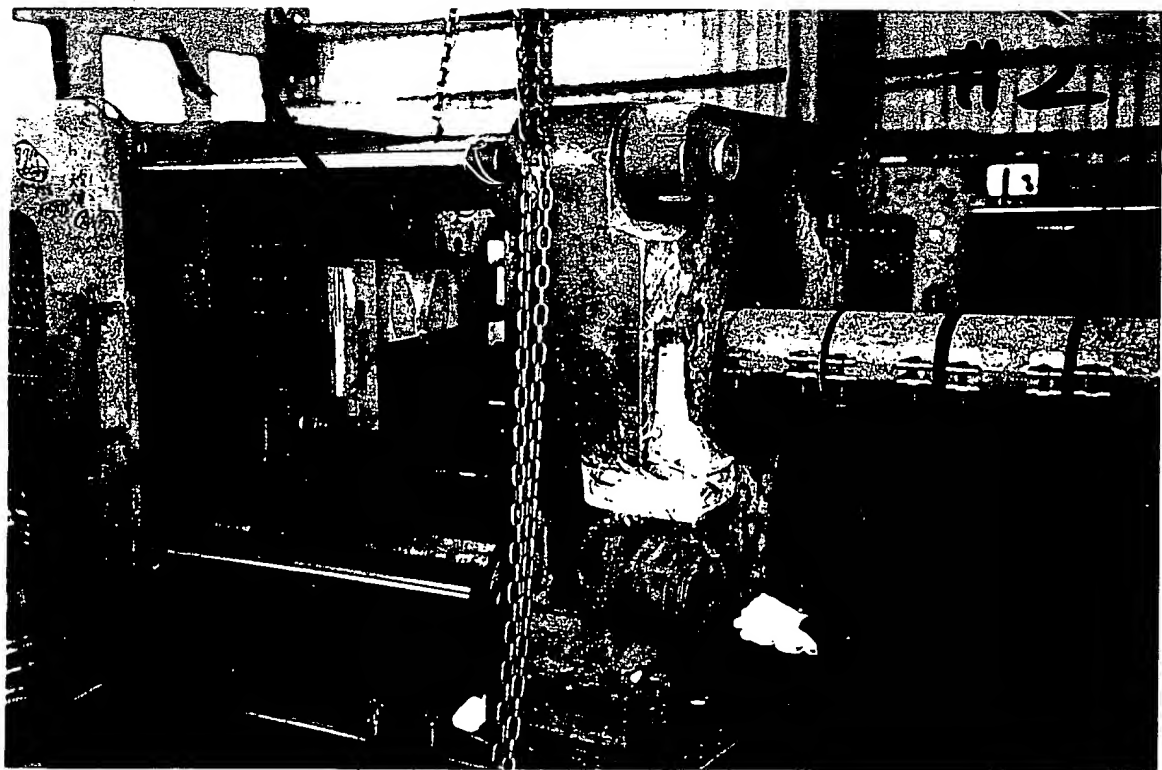
#### **Second Process**

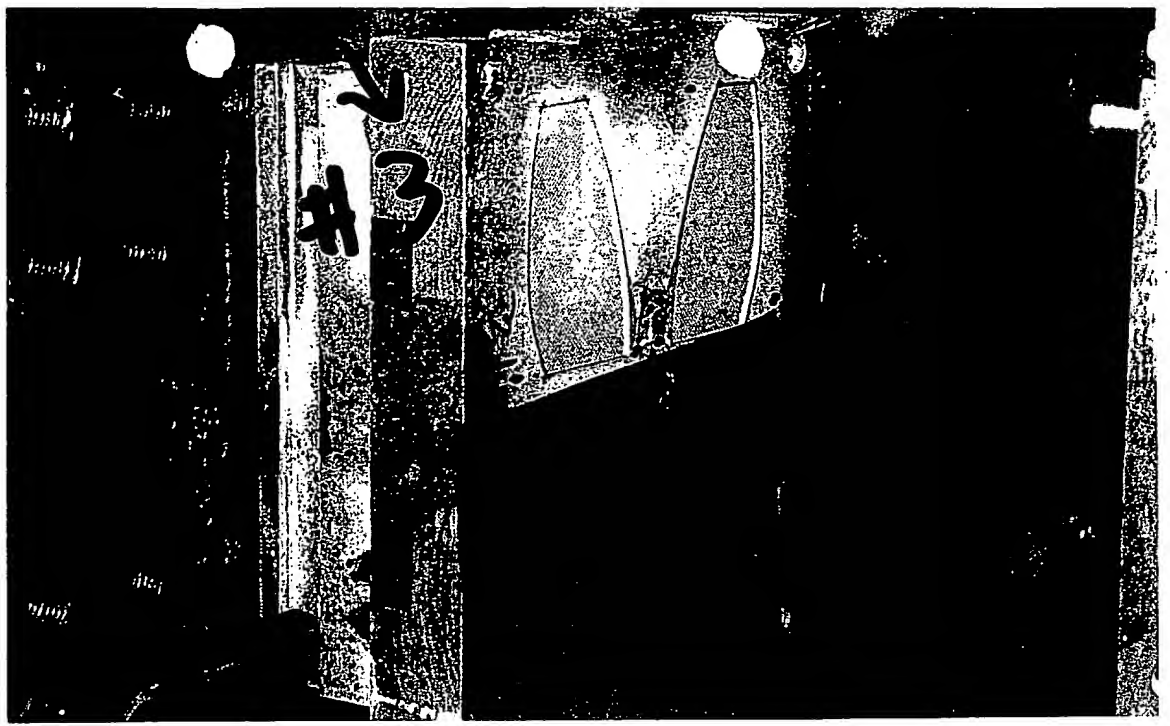
- 7) HEAT UP THE 2<sup>ND</sup> SET OF THE MOLD TO 160-170°C.
- 8) INSERT THE CUT PC W/THE NON WOVEN SIDE FACING THE BTM OF MOLD FIRST AS PIC #7-1 N PIC #7-2.
- 9) COLSE UP THE TOP OF THE 2<sup>ND</sup> SET OF MOLD AS PIC #8-1.
- 10) MOVED N RAISED THE CLOSED UP MOLD TO FACE THE INJECTING HOLE AS PIC #8-2. THEN TPR WL B INJECTED INTO THE MOLD AS PIC#9. IT WL NEED 6 MINUTES TO COOL N TAKE THE BTM OUT AS PIC #10.
- 11) TRIM N CUT OFF THE EXCESS PART OF THE TPR BTM ON THE SURFACE.
- 12) THEN IT'S DONE.

F/STITCH N TURN SLIPPER WOULD BE BETTER OFF W/3 PCS MOLD.  
W/FRAYING EDGE WL B OK. BUT F/THIS TYPE OF BTM WE HV TO  
USE 2 SETS OF MOLD ( 4 PCS MOLD ) WL BE BETTER N EASIER FOR  
PROD N W/CLEAN EDGE.



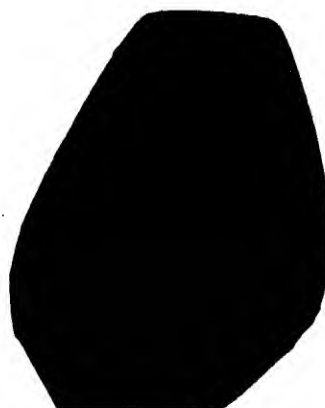
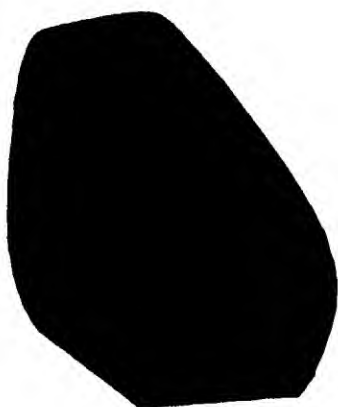
#1



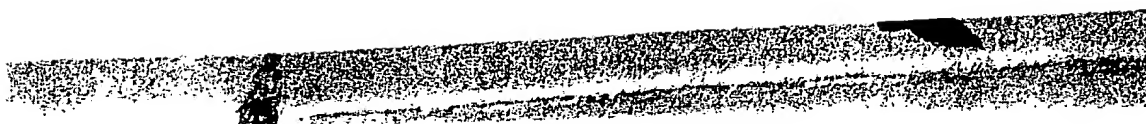


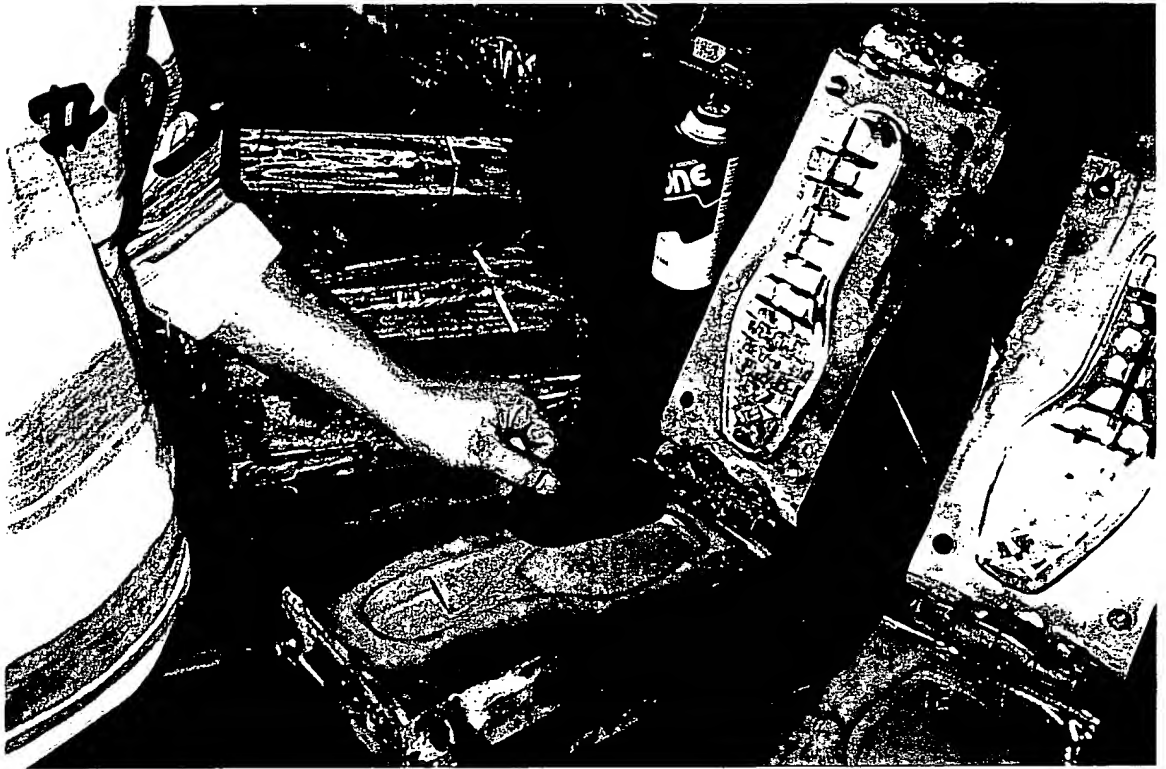


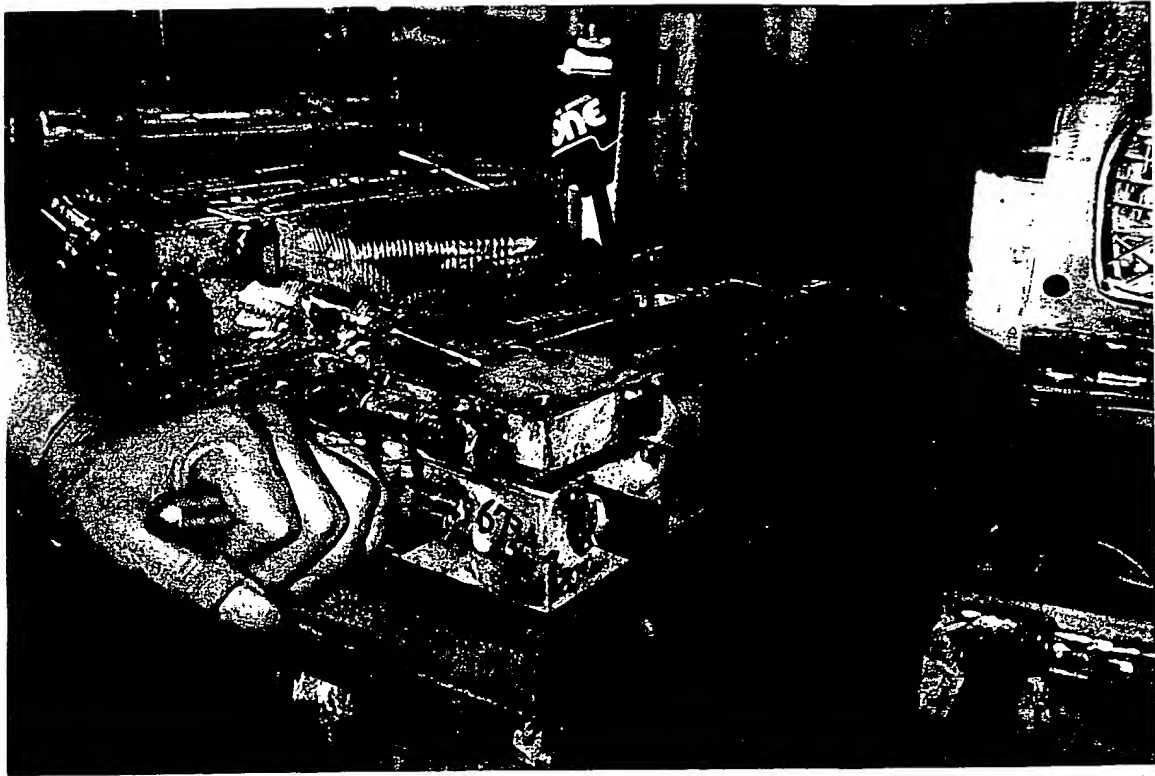
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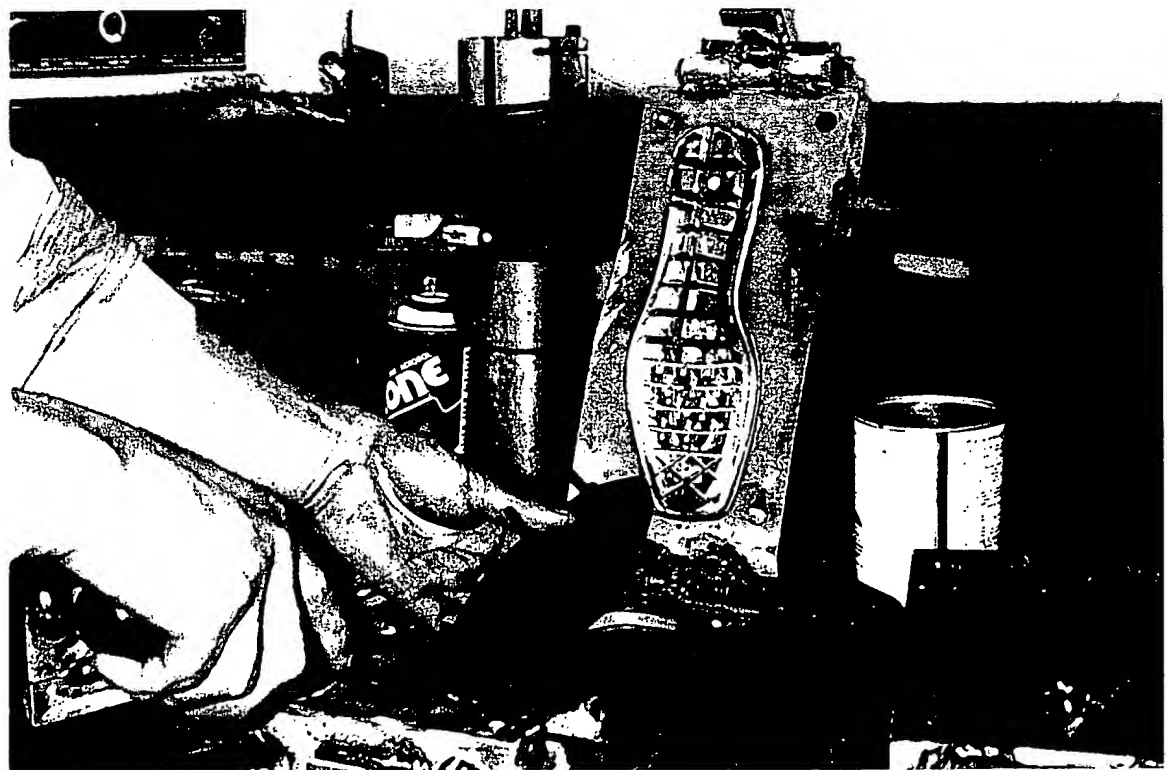
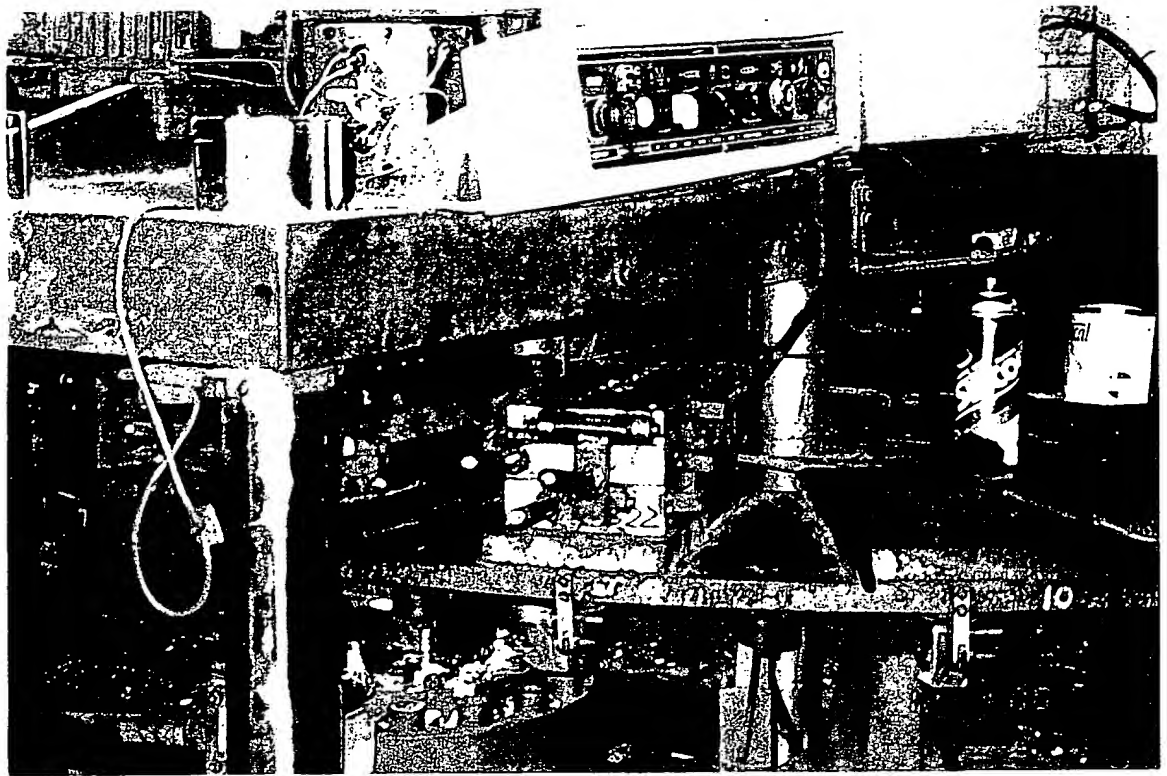


#5











**DATE:**

ATTN: Marianna Buttacavoli

**REASON FOR ANALYSIS:** To determine the constituent material of the upper and outsole, and classification of the footwear under the Harmonized Tariff Schedule of the U.S. The U.S. Customs Laboratory Method 64-01 was used as a guideline.

<input type="checkbox"/>	Constituent Material of the Upper	Textile
<input type="checkbox"/>	Constituent Material of the Outsole. Greatest Surface Area in Contact with the Ground.	Textile

It should be noted that this information is provided to our clients to assist them in estimating duty rates and/or in designing their product. \_\_\_\_\_ has no connection whatsoever with U.S. Customs, and this classification should not be considered as an official ruling. Our report is provided using the most recent information regarding the Harmonized Tariff Schedule. Our findings may be contrary to U.S. Customs interpretations.

name and/or seal is not permitted without our written authorization. Our reports apply only to the individual said liability is strictly limited to invoiced amount.